



**BUREAU
VERITAS**

CERTIFICATE

relative to certification
for manufacturer of metallic constructions
in accordance with quality requirements for welding
according to EN ISO 3834 – 2: 2006

award to

“EAST METAL” SIA
Uzvaras iela 55a, Dobele, LV-3701, Latvia

Manufacturing workshop addresses:

Uzvaras iela 55a, Dobele, LV-3701, Latvia
Uzvaras iela 55, Dobele, LV-3701, Latvia
Uzvaras iela 57, Dobele, LV-3701, Latvia
Stiklu iela 7g, Daugavpils, LV-5404, Latvia

Bureau Veritas certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard EN ISO 3834 – 2: 2006 “Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements”; Bureau Veritas requirements for welding.

Certificate N°: **S1-355-17/046**

Original approval date: **07/07/2011**

Certificate issued on: **03/09/2017**

Audit reports N°: **LV/IND/704 on 15/05/2014, 20/05/2014**

This certificate is valid until: **02/09/2020**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Inspectors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Made at: **Bureau Veritas Latvia,
Dunties street 17a, Riga, LV-1005, Latvia**



Signed by: **Iveta Lazdina**
Member of the Board



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ANNEX TO CERTIFICATE N° S1-355-17/46

Type of products: **Steel and Aluminium constructions**

Product Standard: **EN 1090-2+A1:2011**

Welding Processes (according to ISO 4063):

- 121** (SAW Submerged arc welding with solid wire electrode),
- 131** (MIG welding with solid wire electrode),
- 135** (MAG welding with solid wire electrode),
- 136** (FCAW tubular-cored arc welding with active gas shield),
- 141**(TIG welding with solid filler material),
- 142** (autogenous TIG welding),
- 783** (drawn arc stud welding).

Base Materials (according to CEN ISO/TR 15608:2006):

group 1, group 2, group 3, group 8, group 10, group 22 and group 23

Responsible welding co-ordinator:

Juris Katkova – International Welding Engineer (IWE)

Deputy welding co-ordinator:

Artis Koško – International Welding Engineer (IWE) (Dobele)
Arvīds Celms – International Welding Engineer (IWE) (Dobele)
Eduards Šilvāns – International Welding Engineer (IWE) (Daugavpils)
Arturs Karols – International Welding Engineer (IWE) (Daugavpils)
Vasilijs Mihailovs – European welding engineer (IWE) (Daugavpils)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders, welding operators:	ISO 9606-1, ISO 14732
Welding coordination personnel:	ISO 14731
Non-destructive testing personnel:	ISO 9712
Welding procedure specifications:	ISO 15609-1
Qualification of welding procedures:	ISO 15613; ISO 15614-1
Post weld heat treatment (sub-contracted):	ISO 17663
Inspection and testing during welding:	ISO 13916; ISO/TR 17671-2; ISO/TR 17844
Inspection and testing after welding (sub-contracted):	ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 17639; ISO 17640 ;
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	ISO 17662

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On: **03/09/2017**



Signed by: **Iveta Lazdina**
Member of the Board