



**BUREAU  
VERITAS**

# CERTIFICATE

relative to certification  
for manufacturer of metallic constructions  
in accordance with quality requirements for welding  
according to EN ISO 3834 – 2: 2006

award to

**“EAST METAL NAKSKOV” A/S**  
**Skibsværftsvej 46, 4900, Nakskov, Denmark**

Manufacturing workshop address:

**Skibsværftsvej 46, 4900, Nakskov, Denmark**

*Bureau Veritas certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard EN ISO 3834 – 2: 2006 “Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements”; Bureau Veritas requirements for welding.*

Certificate N°: **S1-355-17/49**

Original approval date: **03/09/2014**

Certificate issued on: **03/09/2017**

Audit reports N°: **LV/704/17 on 06/06/2017, 07/06/2017**

This certificate is valid until: **02/09/2020**

*On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Inspectors qualified for this.*

*To check the validity date of this certificate, please call +371 67323246.*

*Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation*

*Annex to certificate on 1 (one) page is integral part of this certificate.*

**Made at: Bureau Veritas Latvia,  
Duntes street 17a, Riga, LV-1005, Latvia**



**Signed by: Iveta Lazdina  
Member of the Board**



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**ANNEX TO CERTIFICATE N° S1-355-17/49**

Type of products: **Welded steel structural elements**

Product Standard: **EN 1090-2+A1:2011**

Welding Processes (according to ISO 4063):

- 121** (SAW Submerged arc welding with solid wire electrode),
- 131** (MIG welding with solid wire electrode),
- 135** (MAG welding with solid wire electrode),
- 136** (FCAW tubular-cored arc welding with active gas shield),
- 138** (MAG welding with flux cored electrode),
- 141** (TIG welding with solid filler material),
- 142** (autogenous TIG welding).

Base Materials (according to CEN ISO/TR 15608:2006):  
**group 1, group 2**

Responsible welding co-ordinator:  
**Juris Katkova – born 05/01/1988 (IWE)**

Deputy welding co-ordinator:  
**Anders Bonde – born 29.03.1962 (IWS)**

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders, welding operators:	<b>ISO 9606-1, ISO 14732</b>
Welding coordination personnel:	<b>ISO 14731</b>
Non-destructive testing personnel:	<b>ISO 9712</b>
Welding procedure specifications:	<b>ISO 15609-1</b>
Qualification of welding procedures:	<b>ISO 15613; ISO 15614-1</b>
Post weld heat treatment (sub-contracted):	<b>ISO 17663</b>
Inspection and testing during welding:	<b>ISO 13916; ISO/TR 17671-2; ISO/TR 17844</b>
Inspection and testing after welding (sub-contracted):	<b>ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 17639; ISO 17640</b>
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	<b>ISO 17662</b>

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On: **03/09/2017**



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