

BUREAU VERITAS
Certification



Certificate
N°: 1112-001 EN

Awarded to

EAST METAL SIA

HEAD OFFICE (Legal Office)
Uzvaras 55a, Dobeles LV-3701, Latvia

PRODUCTION SITE
Stiklu 7g, Daugavpils LV-5404, Latvia

Bureau Veritas Italia S.p.A. certifies that the above organization has been audited and found to be in accordance for welding requirements of the level:

CL 1

Certificate awarded in accordance to:
EN 15085-2

Scope*:

Manufacturing of components and parts for rail industry

***See Appendix "1" for range of certification
and welding coordinator(s)**

Original Emission Date:	15/04/2019
Last Emission Date:	15/04/2019
Expiration Date:	14/04/2022

The validity is subject to the positive outcome of the mandatory follows up and to the resolution of the prescriptions referred to in the reports, to be carried out within the prescribed deadlines, under penalty of suspension of the certificate.

Validity is related to the positive outcome of the annual surveillance, to check this certificate validity please refer to website: www.bureauveritas.it. Further clarifications regarding the scope of this certificate and the applicability of standard's requirements may be obtained by consulting the organisation.

RAIL General Manager

Certificate N°: 1112-001-EN

Bureau Veritas Italia S.p.A. - Viale Monza 347, 20126 Milano - ITALIA



PRD N° 009B - ISP N° 006E

Membero degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements



Appendix 1/1 annexed to certificate
Bureau Veritas Italia S.p.A.

N° 1112-001 EN

Issued 15/04/2019

Awarded to

EAST METAL SIA

HEAD OFFICE (Legal Office)
Uzvaras 55a, Dobeles LV-3701, Latvia

PRODUCTION SITE
Stiklu 7g, Daugavpils LV-5404, Latvia

Range of Certification

Welding Process*	Materials **	Thickness (mm)	Diameter (mm)	Remarks
135 pm	1	3+4 to 3+12	D≥ 150	FW single layer Throat tk. 1,5÷ 4
135 pm	1	3+300	D≥ 150	FW single layer Throat tk. 3÷ 6
135 pm	1	4+60 to 4+200	D≥ 150	FW Multy layer Throat tk. No restriction EN 15613
135 pm	1	5+300	D≥ 150	FW Multy layer Throat tk. No restriction EN 15613
135 pm	1	4+15,6 to 4+33	D≥ 150	BW Multy layer Throat tk. 2÷ 6,5 EN 15613
135 pm	1	3+200	D≥ 150	BW Multy layer Throat tk. 3+100 EN 15613
135 pm	1	30+120 to 50+300	D≥ 150	BW Multy layer Throat tk. 2+24 EN 15613
136 pm	1	3+12	D≥ 150	FW single layer Throat tk. 3÷ 6
136 pm	1	5+300	D≥ 150	FW single layer Throat tk. 4
136 pm	1	5+300	D≥ 150	FW Multy layer Throat tk. No restriction
136 pm	1	5+13 to 15+33	D≥ 150	BW single layer Throat tk. 3+ 6,5 EN 15613
136 pm	1	3+66	D≥ 150	BW Multy layer Throat tk. 3÷ 66
138 pm	1	5+300	D≥ 150	FW single layer Throat tk. 3÷ 6
138 pm	1	5+300	D≥ 150	FW Multy layer Throat tk. No restriction
138 pm	1	15+60 to 30+120	D≥ 150	BW Multy layer Throat tk. 15+ 69 EN 15613
141 manual	1	3+12 to 3+300	D≥ 150	FW Single layer Throat tk. 1,5+3
141 manual	1	3+300	D≥ 150	FW Multy layer Throat tk. No restriction
141 manual	1	5+27,5 to 50+110	D≥ 150	BW Multy layer Throat tk. 1,4÷ 2,6 EN 15613
135 pm	3	5+300	D≥ 150	FW single layer Throat tk. 3÷ 6
135 pm	3	5+300	D≥ 150	FW Multy layer Throat tk. No restriction
135 pm	3	6+16	D≥ 150	BW single layer Throat tk. 3÷ 7 EN 15613
135 pm	3	3+120	D≥ 150	BW Multy layer Throat tk. 3+ 120
136 pm	3	7,5+16,5 to 30+66	D≥ 150	BW single layer Throat tk. 2÷ 4 EN 15613
135 pm	8,1	3+8 to 2+20	D≥ 150	FW single layer Throat tk. 1,5÷ 3
135 pm	8,1	5+20 to 5+300	D≥ 150	FW single layer Throat tk. 3÷ 6 EN 15613
135 pm	8,1	3+20 to 3+80	D≥ 150	BW Multy layer Throat tk. 3÷ 12 EN 15613
135 pm	11	5+30 to 10+24	D≥ 150	FW single layer Throat tk. 3÷ 6
135 pm	11	15+60 to 10+40	D≥ 150	BW Multy layer Throat tk. 10÷ 40 EN 15613
131 pm	23	1+4	D≥ 150	FW Multy layer Throat tk. 3÷ 6
131 pm	23	1+4	D≥ 150	BW single layer Throat tk. 3÷ 6
141 m	22,4	1,5+6 to 2+8	D≥ 150	FW single layer Throat tk. 3÷ 6
141m	22,4	1,5 ÷ 6	D≥ 150	BW single layer Throat tk. 1,5÷ 6

Welding Coordinator(s)

Name, Surname	Function	Level	Qualification
Arturs Karols (Daugavpils)	RWC	Level A	IWE n° D-SLV-18069-1170-150205-004-708IIW
Vasilijs Mihailovs (Daugavpils)	DWC	Level A	IWE n° D-SLV-18069-1173-070625-018-382IIW

Activity Execution

At its own workshops	YES
At external workshops	NO
With mobile workshops	NO

